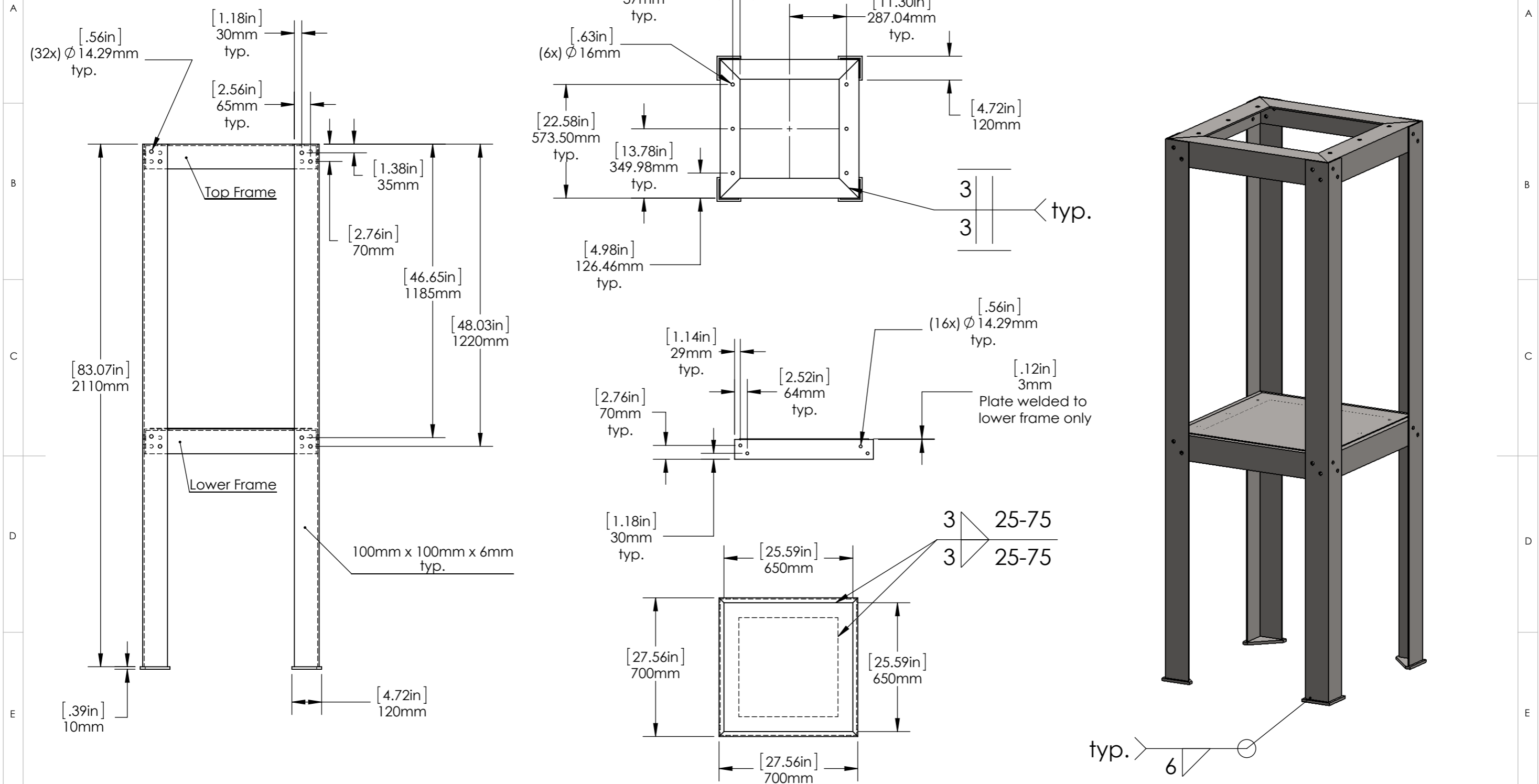


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	initial release	1/19/17	MGC



Notes:

1. All material shall have a minimum yield strength of 235 MPa (36 ksi)
2. All welding shall conform to the minimum requirements of AWS D1.1
3. All welding shall be done by welders qualified under AWS specifications, using E80XX, low hydrogen electrodes
4. Stand components shall be Hot Dip Galvanized in accordance with ASTM A123
5. Debur all sharp edges
6. A total of (38) M12 x 40mm GR 8.8 (1/2-13 x 1.5" GR A325) bolts are required for assembly

Steel Weight 141 kg (310 lbs) Does not include anchor bolts, templates or flange bolts	APPROVALS	DATE	Cabinet Stand AFS1100 CAD file: Details and dimensions not shown on this drawing can be found in CAD file
	DRAWN MGC	1/19/17	
MATERIAL See Notes	RESP ENG		scale NA rev. A size NA sheet 1 of 1
FINISH See Notes	MFG ENG		
DO NOT SCALE DRAWING	QUAL ENG		

CAD-generated drawing do not manually update
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